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RBW109-3101-14-1-03

Job Sheet 201192



Part No: RBW109-3101-14-1-03

Job Qty: 4 pcs

Part Name: Frame Bottom



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/27/19

Job Tracking No:

Due Date: 10/14/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG RBW109-3101-14-1 Rev 2 IPP Rev. A 19.08.16 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Omax - 1	4 pcs		10/14/19	0.17	0.80	Waterjet - Omax		12/19/09/27
110	QC 2	4 pcs		10/14/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		12/19/09/27
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		

					QC 2 - 65	
					QC 2 - 5	
					QC 2 - 71	
					QC 2 - 73	
					QC 2 - 69	
120	Conventional Mill - 1 - B4B	4 pcs	10/14/19	0.00 2.00	Conventional Mill - 1 - B4B	
					Conventional Mill - 2 - B4B	ALA / J.C.V. 19-10-3
130	QC 2	4 pcs	10/14/19	0.00 0.00	QC 2 - 1	
					QC 2 - 12	
					QC 2 - 14	ALA / J.C.V. 19-10-3
					QC 2 - 17	
					QC 2 - 19	
					QC 2 - 2	
					QC 2 - 20	
					QC 2 - 22	
					QC 2 - 23	
					QC 2 - 25	
					QC 2 - 32	
					QC 2 - 33	
					QC 2 - 35	
					QC 2 - 39	
					QC 2 - 4	
					QC 2 - 40	
					QC 2 - 44	
					QC 2 - 45	
					QC 2 - 48	
					QC 2 - 49	
					QC 2 - 50	
					QC 2 - 51	
					QC 2 - 52	
					QC 2 - 57	
					QC 2 - 62	
					QC 2 - 63	
					QC 2 - 8	
					QC 2 - 66	
					QC 2 - 64	
					QC 2 - 65	
					QC 2 - 5	
					QC 2 - 71	
					QC 2 - 73	
					QC 2 - 69	
140	QC 8	4 pcs	10/14/19	0.00 0.00	QC 8 - 12	
					QC 8 - 14	
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	D.e 19-10-08

					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
					QC 8 - 47	
					QC 8 - 40	
					QC 8 - 52	
					QC 8 - 23	
					QC 8 - 57	
					QC 8 - 76	
					QC 8 - 61	
150	Outsource - 4 - Anodize	4 pcs	10/14/19		GR0002-VC ATG001	06 Oct 2019 PL
160	Packaging 2-1 - Receive - B4B	4 pcs	10/14/19	0.00 0.00	Packaging 2 - 1 - B4B	
					Packaging 2 - 2 - B4B	
					Packaging 2 - 3 - B4B	
					Packaging 2 - 5 - B4B	he OCT 2 2 2019
					Packaging 2 - 4 - B4B	
					Packaging 2 - 6 - B4B	
					Packaging 2 - 7 - B4B	
					Packaging 2 - 8 - B4B	
					Packaging 2 - 9 - B4B	
					Packaging 2 - 10 - B4B	
					Packaging 2 - 11 - B4B	
					Packaging 2 - 12 - B4B	
					Packaging 2 - 13 - B4B	
					Packaging 2 - 14 - B4B	
					Packaging 2 - 15 - B4B	
					Packaging 2 - 16 - B4B	
					Packaging 2 - 17 - B4B	
					Packaging 2 - 18 - B4B	
					Packaging 2 - 19 - B4B	
					Packaging 2 - 20 - B4B	
					Packaging 2 - 21 - B4B	
					Packaging 2 - 22 - B4B	
					Packaging 2 - 23 - B4B	
					Packaging 2 - 24 - B4B	
					Packaging 2 - 25 - B4B	
					Packaging 2 - 26 - B4B	
					Packaging 2 - 27 - B4B	
					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
170	QC 6	4 pcs	10/14/19	0.00 0.00	QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	
					QC 6 - 40	OCT 2 4 2019
					QC 6 - 81	40 9-89
180	Packaging 3-1 - Stock - B4B	4 pcs	10/14/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	

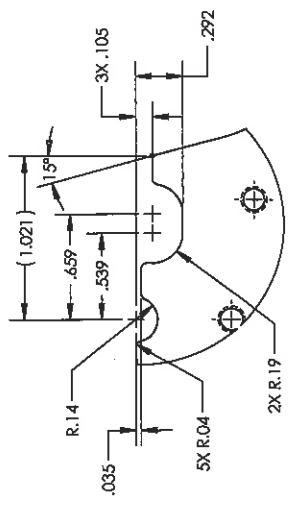
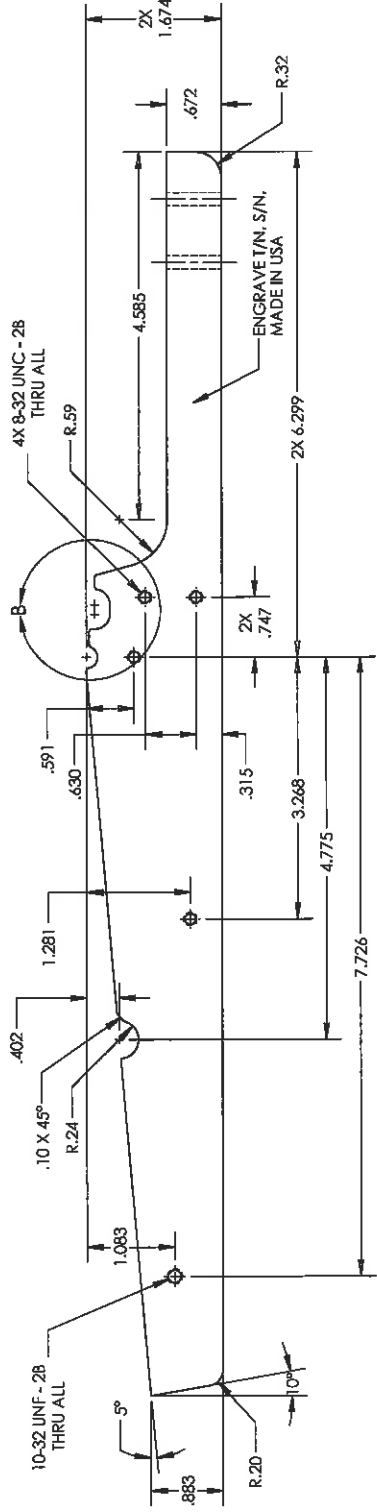
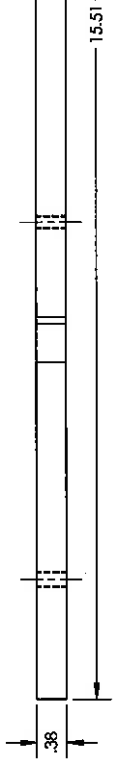
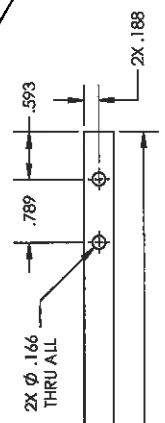
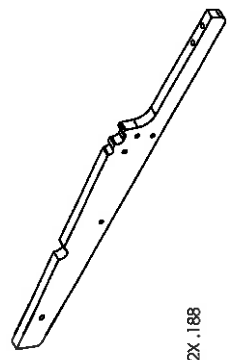
				Packaging 3 - 6 - B4B	DA 2 9-89					
				Packaging 3 - 7 - B4B						
				Packaging 3 - 8 - B4B						
				Packaging 3 - 9 - B4B						
				Packaging 3 - 10 - B4B						
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				Packaging 3 - 18 - B4B						
				Packaging 3 - 19 - B4B						
				Packaging 3 - 20 - B4B						
				Packaging 3 - 21 - B4B						
				Packaging 3 - 22 - B4B						
				Packaging 3 - 23 - B4B						
				Packaging 3 - 24 - B4B						
				Packaging 3 - 25 - B4B						
				Packaging 3 - 26 - B4B						
				Packaging 3 - 27 - B4B						
				Packaging 3 - 28 - B4B						
				Packaging 3 - 29 - B4B						
				Packaging 3 - 30 - B4B						
				Packaging 3 - 31 - B4B						
				Packaging 3 - 32 - B4B						
				Packaging 3 - 33 - B4B						
				Packaging 3 - 34 - B4B						
				Packaging 3 - 35 - B4B						
				190 QC 21 - SA				4	DA 21 9-39	
								pcs		
								10/14/19		
								0.00 0.00		
								QC 21 - SA - 21		
								QC 21 - SA - 70		
				Part Op 100 - 1-Cut as per DWG. DWG. Rev: <u>2</u> PROG. Rev: <u>2</u> 2-Debur if necessary Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB 120 - 1-Machine as per DWG. 2-Debur 130 - QC2- Inspect parts off machine FAI/FAIB 140 - QC8- Inspect parts - second check Engrave T/N and/or P/N using MARKTRONIC engraver as per DWG. 150 - -Issue P/O; _____ -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant - Material type; 6061T6 -Certificate of Conformity is required 160 - (Receive & Inspect for Damage & Mat'l Certs) Certificate of Conformity is required 170 - QC6- All purchased or subcontracted products 180 - Identify as per dwg & Stock Location: _____ 190 - QC21- Final Inspection - Work Order Release						
Job BOM										
Part / Item	Component Name	Quantity	Operation	Container						
M6061T6S.375	6061T6 Sheet, .375	.7240 sf (.181 ea)	100-Waterjet - Omax - 1	5187865						
Job Allocations										
Operation	Component Part	Required	Inventory	Allocated						
100-Waterjet - Omax - 1	M6061T6S.375	1	20	0						
Part Specifications										
Specifications could not be found.										

KBW109-3101-14-1

Wk

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REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		48 CHD DIA WAS .409 & .402 WAS 4.775. CHD NOTE WAS ENGRAVE TOOL NO. 383AL. POWDER COAT YELLOW RED ON ALL SURFACES. POWDER COAT YELLOW RED Y13338.	2/14/2014	DPD	GE
2	15-0117	48 ATTACHED 10 X .40" CHAMFER. CHD PERIT WAS POWDER COAT YELLOW RED Y13338 & RED ANODIZE.	5/27/2015	RJC	JAG



DETAIL B
SCALE 4:3

03

FRAME BOTTOM



M/R BLADE TRIM TAB GUAGE

TITLE	REV
OWN NO.	REV
DATE	DATE
SCALE	SCALE
3/8/2010	3/8/2010
2:3	2:3
SHEET 3 OF 13	SHEET 3 OF 13